



# Logo Placements 6363 Trousers, CI 1

## Recommended logo placements

### Heat seal & Embroidery

- 100 Right leg, centered 2 cm above pocket seam, maximum size 100x100mm
- 101 Left leg, centered 2 cm above pocket seam, maximum size 100x100mm

### Heat seal

- 18 Centered at right hip-pocket, maximum size 100x80 mm
- 19 Right leg pocket, maximum size 100x40 mm
- 20 Left leg pocket, maximum size 100x40 mm
- 29 Right thigh-pocket flap, maximum size 30x120 mm
- 30 Left thigh-pocket flap, maximum size 30x100 mm



Maximum size of logo cm<sup>2</sup> to keep classification EN 20471

| Size      | cm <sup>2</sup> | cm    |
|-----------|-----------------|-------|
| 44-46     | 400             | 20x20 |
| 48-52     | 500             | 22x22 |
| 54-56     | 600             | 24x24 |
| All other | 700             | 26x26 |

- 1Y Add B after the placement and it will be below the (1B)
- 1Z Add Y and it will be turned from bottom to top
- 1B Add Z after the placement and it will be turned from top to bottom



How to keep classification ISO EN 11612

Labels, badges, retro-reflective materials, transfers, etc., which are applied to the outermost surface of the garment, with an area > 10 cm<sup>2</sup> shall be tested in ISO 15025, Procedure A.



Right side of trouser



Left side of trouser