



Logo Placements

1163 PW, Jacket, HV CL 3

Recommended logo placements

Heat seal

- 1 Left breast, 1 cm above pocket
- 3 Right breast
- 4 Right sleeve, 5 cm below shoulder seam
- 6 Back, 2 cm below yoke seam
- 23 Right breast, top of logo in line with top of zipper
- 24 In top of left breast pocket
- 62 Back, 13 cm below yoke seam

Maximum Size		
Place ment	Embroid ery	Heat seal
1	60x60	70x70
3	60x60	70x70
2	100x30	100x100
4	100x30	100x100
6	200x270	200x280
23	100x80	120x100
24	-	80x80
62	270x200	280x200



Maximum size of logo cm² to keep classification EN 20471

Size	cm ²	cm
XS	800	28x28
S	1500	38x38
M-4XL	2200	46x46



How to keep classification ISO EN 11612



Add

B after the placement and it will be below the (1B)

Y and it will be turned from bottom to top

Z after the placement and it will be turned from top to bottom

Labels, badges, retro-reflective materials, transfers, etc., which are applied to the outermost surface of the garment, with an area > 10 cm² shall be tested in ISO 15025, Procedure A.

